EL9760 NPT SUPER POLY PLUS WHITE

Rutland

Rutland[™] EL9760 Super Poly Plus White is a premium non-phthalate plastisol ink designed to print onto 100% polyester and polyester blended fabrics. EL9760 is the best-in-class poly white with highest bleed resistance rating in the Rutland[™] portfolio. EL9760 white delivers superior printability, opacity, coverage, and quick shear.

Highlights

- Extraordinary low bleed qualities for printing on 100% polyester
- For severe bleeding fabrics we suggest EL0266 NPT Barrier Base as an under base for maximum protection against dye migration
- Fast shearing action means higher press speeds
- O Commendable printability on both manual and automatic presses
- Will not bleach out colors that are printed over top when used as an underlay

Compliance

- Internationally compliant
- Non-phthlate
- https://www.avientspecialtyinks.com/services/compliance-support

Precautions

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications.

Printing Tips

- Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results.
- Proper cure is achieved when garment reaches 320°F (160°C). Poorly dyed polyester or too much heat in the curing process can overcome any low bleed inks ability to block the migration. For severe migration use ES0266 NPT Barrier Base as an underlay.
- Use a printing technique to assure a good ink deposit to maximize bleed resistance and film strength properties.
- EL9760 Super Poly Plus White is a low bleed ink and should not be printed on 100% Cotton, otherwise a ghost image could appear.

Recommended Parameters



Fabric Types

Cotton/Poly Blends, Polyester



Flash & Cure

Flash: 140-150°F (60-65°C) on preheated pallets

heated pallets Cure: 320°F (160°C)



Clean Up

Unused ink will need to be disposed of responsibly. Standard plastisol cleaners, press wash, or ink degradant



Mesh

Count: 86-156t/in (34-61t/cm) Tension: 25n/cm3



Pigment Loading

N/A



Health & Safety

Find SDS information here: www.avient.com/resources/safetydata-sheets or contact your local CSR



Squeegee

Durometer: 70, 80 Profile: Square

Stroke: x2 stroke, medium speed

Angle: 10-15%



Additives

K2940 HUGGER CATALYST



Stencil

Standard Emulsion Off Contact: 1/16" (2mm) or greater Emulsion Over Mesh: 15-20%



Storage

65 -95° F (18 -35° C) Avoid direct sunlight



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